

Tungsten Carbide Grades Chart (ISO K, M, P)

Cross Reference & WC Content (2026)

Manufacturer	Sandvik Coromant	Kennametal	Mitsubishi	Seco Tools	Walter Tools	Iscar	ZCC-CT	Tungaloy / Toshiba	CB-CERATIZIT - Finished Inserts	CB- CERATIZIT
K10	GC3210 / GC3010	KCK15B / KCP10B	MC5105 / MC5005	TK0501	WKK10S / WKP13G	IC5005	YBD102	T5105	CTCK110	KR10
K15/K20	GC3225 / GC3330	KCK20B / KCP25C	MC5115 / MC5015	TK1501	WKK20S / WKP23G	IC5010	YBD152	T5115	CTCK120	KR20
K30	GC3030 / GC3230	KCP30B / KPM56	MC5125 / MC5025	TK2001	WKP30S / WKP33G	IC5100	YBD252	T5125	CTCK120	KG5 / ST6
M10	GC2015 / GC1240	KCM15B / KCU10B	MC7115 / MC7015	TM1501	WSM10S / WSM13G	IC6015 / IC907	YBM153	AH6215	CTCM120	MA30
M20/M25	GC2220 / GC2025	KCM25B / KCU25B	MC7125 / MC7025	TM2501	WSM20S / WSM23G	IC808 / IC908	YBM253 / YB9320	AH6225	CTPM125 / CTCM130	MA30 / WF15
M30/M35	GC2035	KCM35B / KPM56	MP7135 / MP7035	TM3501	WSM30S / WSM33G	IC830 / IC928	YBM353 / YB9320	AH6235 / AH6440	CTCM130	MA40 / CB20F
P10	GC4415 / GC4315	KCP10B / KCP10	MC6115 / MC6015	TP1501 / TP1500	WPP10G / WPP10S	IC8150 / IC9150	YB6315 / YBC103	T9215 / T9115	CTCP115-P	PA20
P20/P25	GC4425 / GC4325	KCP25C	MC6125 / MC6025	TP2501	WPP20G	IC8250	YB6325 / YBC252	T9225 / T9125	CTCP125-P	PA20 / WF15
P30/P35	GC4235 / GC4335	KCP30B / KCP40B	MC6135 / MC6035	TP3501 / TP3500	WPP30G / WPP30S	IC8350 / IC9350	YBC352 / YBC351	T9235 / T9135	CTCP135-P	KG4
P40	GC4240 / GC4340	KCP40B	UH6400 / US735	TP4000	WPP30G	IC5400	YBC351	T9235	-	KG5

Full Tungsten Carbide Grades Guide & Custom Solutions:

<https://www.carbide-products.com/blog/tungsten-carbide-grades-chart/>

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